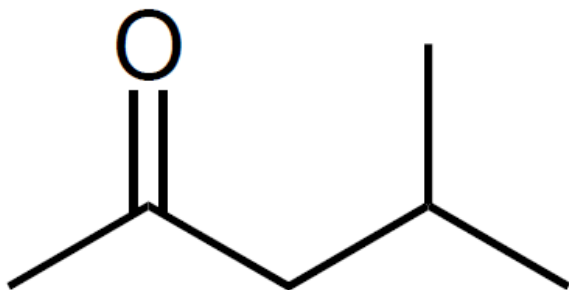


## Methyl Isobutyl Ketone (MIBK)



**Methyl isobutyl ketone (MIBK)** is a clear, colorless organic liquid compound. MIBK is used as a chemical intermediate, a solvent for manufacturing paints, rubbers, pharmaceuticals, other chemicals, and industrial cleaners. It is used in the semiconductor industry. MIBK is very efficient at dissolving resins used in paints, inks, lacquers, and other types of surface coatings.

### CAS number

108-10-1

### Synonyms

Isobutyl methyl ketone, 4-Methylpentan-2-one, 4-methyl-2-pentanone

### Product code

40835

### Typical Physical Properties of MIBK

Molecular Weight	100.2 g/mol
Empirical Formula	C <sub>6</sub> H <sub>12</sub> O
Appearance	Colorless Liquid
Freezing Point	-84.7°C (-120°F)
Flash Point – Closed Cup	14°C (57.2°F)
Boiling Point @ 760mmHg	115°C (239°F)
Autoignition Temperature	460°C
Density @ 20°C	0.802 kg/l 6.69 lb/gal
Vapor Pressure @ 20°C	1.9 kPa
Evaporation Rate (nBuAc = 1) (ether = 1)	1.6 7.2
Solubility @ 20°C (in Water) (Water in)	2.0% 2.4%
Refractive Index @ 25°C	1.396
Kinematic Viscosity @ 25°C	0.59 cP
Surface Tension @ 25°C	23.9 dynes/cm
Lower Flammability in Air	1.3% v/v
Upper Flammability in Air	8.0% v/v
Specific Heat @ 20°C	2.14 J/g/°C
Heat of Vaporization @ normal boiling point	364 J/g
Heat of Combustion @ 25°C	35.0 kJ/g
Conductivity @ 20°C	3*10 <sup>-7</sup> pS/m
Dielectric Constant @ 20°C	13.1

Note: The properties reported above are typical physical properties. Monument Chemical in no way guarantees that the

product from any particular lot will conform exactly to the given values.

## Health and safety information

Under current U.S. OSHA's Hazardous Communication program MIBK is classified as a flammable liquid, can cause serious eye irritation, and is harmful if inhaled. Keep the material away from heat sources, hot surfaces, open flames, and sparks. Use only in a well-ventilated area.

Observe good industrial hygiene practices and use appropriate Personal Protective Equipment.

For full safety information please refer to the Safety Data Sheet.

## Storage and Handling

General industry practice is to store MIBK in carbon steel vessels. Storage in properly lined steel or stainless steel to avoid slight discoloration from carbon steel is recommended. Product stored or delivered in unlined carbon steel vessels must be filtered due to technically unavoidable particles.

MIBK should be stored under a nitrogen blanket when available. Avoid contact with air when storing for long periods of time. This product may absorb water if exposed to air.

MIBK should be stored only in tightly closed, properly vented containers away from heat, sparks, open flame or strong oxidizing agents. Use only non-sparking tools. Containers should be grounded before beginning transfer. Electrical equipment should conform to national electric code. Handle empty containers carefully. Flammable combustible residue remains after emptying.

Provided proper storage and handling precautions are taken, MIBK manufactured and delivered by Monument Chemical is stable for at least 12 months from the date of manufacture. MIBK that is subsequently repackaged, handled and/or delivered

by third parties may have a different shelf life and may require third party shelf life studies. Product past the retest date should be evaluated to confirm that all specifications are within their limits before use.

## Additional information

To learn more about Monument Chemical and the products and services we offer please visit our website at [www.monumentchemical.com](http://www.monumentchemical.com).

Effective Date: 10/29/2021

Revision: 3

## Disclaimers

Please refer to the Safety Data Sheet (SDS) for complete information on Storage and Handling, Toxicological Properties, Personal Protection, First Aid, Spill and Leak Procedures, and Waste Disposal. To order an SDS, email [SDS@monumentchemical.com](mailto:SDS@monumentchemical.com). Before using or handling this product, the SDS should be thoroughly reviewed.

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